

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	:	D2348
Job Number	: 27929			
Estimate Number	: 10804			
P.O. Number	: N/A	Part Number	:	D2348
This Issue	: 17/07/2006 S.O. No. : N/A	Drawing Number	:	FINISH PER DRWG
Prsht Rev.	: NC	Project Number	:	N/A
First Issue	: 17/07/2006 Type : N/A	Drawing Revision	:	N/A
Previous Run	: 27928	Material	:	N/A
Written By	: SEE ABOVE DATE & USER	Due Date	:	24/07/2006
Checked & Approved By	: _____	Qty:		19
Comment	:	Um:		Each

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
REMOVE FROM STK
D2365 B 23759

SB 06/07/17 19

2.0	D2348	Wear Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 19.0000 Each(s)
Wear Plate

SB 06/07/17 19

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
INSTALL INSERT PER DRWG D2348 REV.B
FE832EF B M 101483

m.f. 06/07/17 (18)

4.0 FE832EF PEM Insert

Comment: Qty.: 4.0000 Each(s)/Unit Total: 76.0000 Each(s)
PEM Insert M 101 483

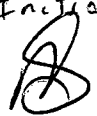
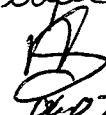
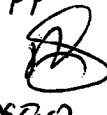

SB 06/07/17 18

50	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SPB 06/07/17 18

NCR 27929.

Date	Step	Description	Initial	Action description	Sign Date	Verification	Approval	Approval
06/07/17	3	1 piece was scrap put the F0832EF on wrong side	 1207	Scrap + destroy	SB 06/07/17	 06.07.17	 06.07.17	 06.07.17

D2348

PROD-SM-FAB.

12.06.07.18.

Date: Monday, 17/07/2006 9:58:09 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2348

Job Number: 27929

Part Number: D2348

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & STK USING NEW B/N

5740

PO 6/7/17 (18)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

06.07.18

Job Completion













U 06-07-17

Date: Monday, 17/07/2006 8:13:00 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D2348
Job Number	: 27929		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D2348
This Issue	: 17/07/2006	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: FINISH PER DRWG
First Issue	: / /	Project Number	:
Previous Run	: 27928	Drawing Revision	:
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 24/07/2006
Comment	:	Qty:	19
		Um:	Each

Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK D2365 B		
2.0	D2348	Wear Plate
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 19.0000 Each(s) Wear Plate		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 INSTALL INSERT PER DRWG D2348 REV.B FE832EF B <u>M 101483</u>		
4.0	FE832EF	PEM Insert
 		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 76.0000 Each(s) PEM Insert		
5.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP		

Date: Monday, 17/07/2006 8:13:00 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2348

Job Number: 27929

Part Number: D2348

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
IDENTIFY & STK USING NEW B/N

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

Job Completion

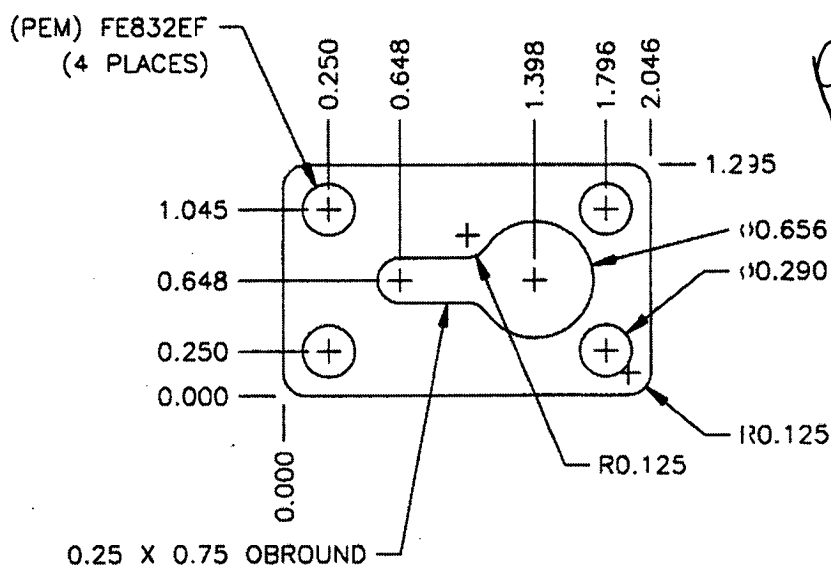


DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA	INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.	REV. B
DW	[Signature]	D2348	SHEET 1 OF 1
DATE	TITLE		SCALE
95:01:20	WEAR PLATE		1:1
B	95:02:20	CHANGED PEM INSERT TO 8-32	
B1	00:03:07	CHANGE TO 151 304/316 MATERIAL	
B2	02:02:21	CHANGE GAU TO 6061-T6	

RELEASED
97/04/22 DS

REFERENCE ONLY



- NOTES:
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET 0.063 THICK PER QQ-A-250/11 (M6061T6S)
 - 2) FINISH: BLACK ANODIZE PER MIL-A-8625F TYPE I/II/III/IV CLASS 2
 - 3) INSTALL FE832EF INSERTS AFTER ANODIZING
 - 4) ALL DIMENSIONS ARE IN INCHES
 - 5) TOLERANCES ARE PER PART QSF 018 UNLESS OTHERWISE NOTED.

~~4151 304/316 SS~~

~~MATERIAL: 6061-T6 ALUMINUM 0.063 THICK, ANODIZE BLACK
AFTER ANODIZING INSTALL (PEM FE832EF) 4 PLACES~~